## 7. IT Systems

## 7-1: Changes in IT Systems Domain

#### Honda Motor Co., Ltd.'s IT Department

Honda's IT system department began with the establishment of the Work Rationalization Office in the Administration Division at the Yaesu Head Office in 1964, to streamline office work. Since then, Honda has continued to implement IT in the three business areas of sales, manufacturing and administration, aiming to improve operational efficiency by reducing workload and time. The IT department started with individual departmental initiatives and gradually expanded its scope to include cross-departmental initiatives to consolidate and integrate information.

#### IT for Sales Support

- Established sales management and product logistics management systems to reduce lead-time from accepting product orders to delivery, and optimize product inventory.
- Established repair parts management system that mainly consists of forecasting, inventory, and warehouse management to enable a timely and stable supply of spare parts.
- Established system to support and streamline maintenance support information management, etc., which provide a high level of service to customers.

#### IT for Manufacturing

- Established production line management system that collects work progress information, issues work instructions, controls equipment, and gives shipping instructions, aiming to stabilize and increase the efficiency of manufacturing.
- Established drawing information management system that distributes drawings to factories, suppliers, and overseas subsidiaries as needed to shorten the time from finalization of development drawings to production.
- Managed master data common to, required for, all production management systems, such as a parts list representing the components for single vehicles and model database managing product codes.
- · Planned optimum production considering efficiency, capacity, inventory status, etc.
- Managed ordering and delivery by calculating number of parts required for production, ordering the parts, and managing parts delivery at the
  manufacturing stage.
- Established IT system that supports and streamlines IT systems creation to support quality improvement by collecting quality information on products in the market and providing upstream feedback.

#### IT for Management

- For accounting and finance, IT system provides data necessary for management decision-making, rapidly processes transactions and efficiently issues vouchers.
- For human resources, IT system supports and realize the management and utilization of information related to associates, which requires efficiency and accuracy.

In recent years, with the development of the Internet and the sophistication of IT, the risk of corporate information leaks has increased, and since 2017 Honda has been working to minimize the risk by establishing a specialized system to promote its cybersecurity. Since its establishment, the IT department has been contributing to streamlining work efficiency, but now is expected to solve business issues and realize business reforms through the use of information and data. To this end, in 2012 Honda established the IT Operations as a headquarter to strengthen the organization, and in 2017 established a department to promote IT innovation to maximize business value through company-wide information utilization.

#### Honda R&D's IT Department

The history of Honda R&D's IT Systems Division began in the early 1970s as a group within the 8th Research Block (an organization related to electrical components), which used computers to perform physical calculations performed by designers. The Technical Computation Block was established to "provide in a timely manner software that allows R&D staff to maximize their infinite creativity." Its main tasks were:

- · Prompt response to user (designers, etc.) needs and proactive operation
- · Timely and accurate application of advanced technology and hardware
- · All-Honda's "core" role in the area of computing technology

In 1995, the technical calculation, information systems and drawing management organizations were combined to form the CIS (Computer Integrated Systems) block for further streamlining. In 2019, its name was changed to the Digital Solution Center aiming to realize the creation of new value with a view to effectiveness and Honda as a whole through synergy between motorcycle, automobile and power products IT. Furthermore, in 2020, the Honda R&D's Digital Solution Center was integrated with Honda's connected IT and big data analysis, and renamed as the Digital Reform Management Department.

#### The purpose of promoting IT in R&D

- Flexibly promote further reinforcement of the information system and network infrastructure to support the transformation to a flexible structure of R&D center.
- To realize an integrated digital process from design to manufacturing and sales by creating a 3D digital data of a single model.
- Conducting various verifications and analyses in a digital environment during the initial design phase(Front loading development) to produce highly accurate drawings
- To produce accurate drawings quickly and with less rework by performing various verifications and analyses within the digital environment for early drawing maturity and design man-hours reduction.
- · Calculating reasonable costs using 3D digital models

Honda and Honda R&D's IT departments have evolved and developed by utilizing the latest technologies of each era, such as mainframes, open networks, and cloud computing.

Since the 1980s, Honda has been working to share data and systems globally by connecting Honda bases around the world via a communications network in response to the company's expanding business overseas.

In the late 1990s, each person in the office had a PC, and a company-wide e-mail system was introduced as a new communication tool. In response to changes in work styles, Honda is enhancing functions to enable telecommuting, remote meetings, etc. on a global scale.

### 7-2: Consolidation of IT Systems Division

In order to improve IT system development, visualization of Honda's business, manufacturing efficiency, customer experience, day-to-day operational efficiency, and work environment, Honda's IT Operations and Honda R&D's Digital Reform Management Division were merged in April 2022, becoming the Digital Management Department

## 7-3: Honda's IT Systems Division's Goals

The role of the Digital Management Department is to maintain Honda's competitive advantage by increasing business efficiency and speed of business transformation through reform of business processes using digital technology.

In addition to promoting reform by participating in business reform and digital transformation planning, the Digital Management Department aims to improve system quality and shorten delivery time and achieve efficient development by focusing on the initial process (front-end) in system development and investing resources intensively to improve quality at the specification stage, and reduce defects and rework.

# 7-4 : Honda Initiatives Chronology

	1960s	1970s	1980s	1990s	2	000s	2010s	2020s		
	●'65 System for issuing motorcycle monthly sales report at the beginning of each month.  ●'88 Automobile dealer support system  ●'15 Negotiation function for domestic automobile dealer support system									
တ္တ	●'92 Export sales logistics system  ●'91 Subscription function for domestic									
Sales S	● '70 Logistics management system for domestic automobiles									
System	●'77 Export sales management system ●'03 Domestic automobile distributor system									
Ĭ	●'84 Domestic automobile sales ●'03 Domestic motorcycle dealership management system									
	and logistics system  ●'04 Domestic automobile sales information analysis system  ●'84 Domestic motorcycle logistics system									
	O'68 Saitama Factory production control system     Started system project     Introduced in North America, China and Asia									
Production system	●'70 Calculation Management Section established at each factory Production operation system commenced at each factory  Production operation system commenced at each factory  ■'02 Global Process Control System Introduced in North America, China, Asia, Europe, and South America									
5	●'82 Company-wide factory online component parts list ●'06 Drawing Distribution and Design Change Notification System									
5			●'85 Company-v	vide integrated production (	control syste	m (TARGET)	●'11 Constructed global	components list deployment		
2			●'86 Sta	arted exchanging data with	suppliers		●¹13 Yorii Factory	GPCS in Japan		
3				●'95 Compar oversea		rated support system	1	• '20 Overseas manufacturing parts import/export system		
,	●'72 Realtime updating of parts center inventory and automatic replenishment   ●'02 A system to promote measures against defects in market quality									
-	●'78 Started online development with all parts centers ●'03 Maintenance support information system									
:			●'86 New p	parts ordering system		●'06 System	for producing and viewing	g maintenance manuals		
			●'86 Marke	et quality information syster	n	●'07 Par	ts warehouse manageme	nt system		
			●'88'●	Parts online ordering to mo	torcvcle deal	ers		Il compensation repair		
				●'95 Electror				gement system		
3						•	sia Parts Center	19 New repair parts management system		
В	●'65 Started or	utputting management for	ms by computer	●'94 Payroll sy	ystem					
Business administration			ny-wide unified system nnel, payroll, cost, purchasi	●'97 Gl	obal profit m	anagement sys	tem			
SS		(рогоог		nanagement system	●'02 Un	nified accounting	g system			
adm				ited OA system (work mana	agement, caf	eteria accountin	g, conference room reser	vations)		
inis			- Electro	nic voucher system			●'14 Global si	tandardized accounting system		
trati			●¹86 Conso	olidated accounting system			●'16 Per ve	ehicle cost and revenue management syste		
on	●'88 Personnel system									
System Infrastructure	•	70 Overseas data exchar	nge by telex for export syste	em ●'94 Internatio connectin			ations network rld with high-speed, high-	capacity lines		
<u> </u>		•	79 Started data exchange	with overseas for parts exp	ort sales					
			●'84 Integrated	I international communicati	ons system o	connecting Japa	an, the U.S., and Europe			
			●¹86 Compl	etion of domestic high-spe	ed digital cor	mmunication ne	twork •'15 Global s	standard Introduced		
				●'91 Construction of Wal	ko System Ce	enter Building	commu	nication infrastructure		
	●'64 Establishm	nent of Office Streamlining	Liaison Office in the Admir		opera		ng and development from e development volume	maintenance and		
2			●'82 Establishment of	Information System Depart			ization aligned with syster	m life cycle		
7						<b>3</b>	•'12 Establishment of	•		
Organization								lishment of cyber security promotion depa		
1										

## 7-5 : Honda R&D Initiatives Chronology

7-5:		itiatives Chrono	Diogy						
	1960s	1970s	1980s	1990s	2000s	2010s	2020s		
Infrastructure Information System	●'85 Parts procurement system  ●'88 Timecard management system  ●'92 Purchasing system  ●'95 E-mail								
Computer-aided design			●'81 2D CAD ●'82 3D CAD		<b>●</b> '07 Cor	nmenced CAD data qua	lity improvement activities		
Computer simulation		<b>●</b> '78 St	eructural analysis  ●'82 NVH analysis  ●'84 Fluid ana  ●'85 Superc  ●'86 Crash	omputer	●'03 Acoustic and	●'14 1D analy ●'14 MBSE	●'14 1D analysis		
Engineering Data Management	p								
Organization		•'78 E	stablishment of Technic		shment of CIS Block	<b>●</b> ¹16 Estab	19 Establishment of Digital Solution Center   20 Establishment of Digital Reform Department  22 Establishment of Digital Administration Department olishment of Digital Development otion Office		